



Congratulations on the purchase of your new DMI Sports Soccer table. Our products are designed and manufactured to give you years of game playing enjoyment.

*KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

*ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

*If you have any problems with your new product,*

**PLEASE DO NOT RETURN IT TO THE STORE.**

Please contact us:

**1.800.399.4402**

**FAX: 215.283.9573**

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

375 Commerce Drive

Fort Washington PA, 19034

Please visit our web site at:

**[www.dmisports.com](http://www.dmisports.com)**

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number **FT250DS**

**Your model number is also located on the original carton. These instructions are also available online at: [www.dmisports.com](http://www.dmisports.com).**

# IMPORTANT!

**Please Keep Your Instructions!** (You will need your Model number should you need to contact us.) Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this table. Please refer to the Parts Identifier on the following page and be sure that all parts have been included. Although extremely rare, occasionally a part may be missing. If you are missing a part, or if you have any questions, please call our customer service department at 1.800.399.4402 Mon-Fri between the hours of 9:00am and 5:00pm E.S.T; or you can reach us at: [www.dmisports.com](http://www.dmisports.com).

Do not return the game to the store. Please contact us first at: 1.800.399.4402 or on our website at: [www.dmisports.com](http://www.dmisports.com).

## TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS SOCCER TABLE



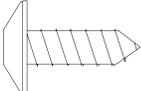
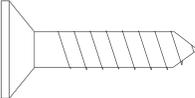
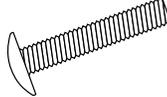
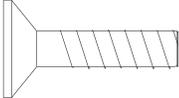
**TOOLS REQUIRED FOR ASSEMBLY:**

- Phillips Head Screw driver- **Not Included**
- Level recommended- **Not Included**
- Allen Wrench - **Included**

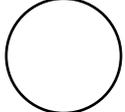
**PARTS IDENTIFIER**

**HARDWARE PARTS**



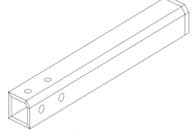
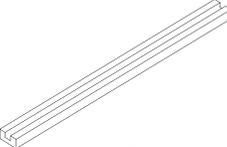
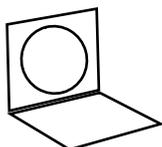
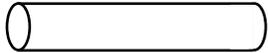
H1	Qty. 3	H2	Qty. 24	H3	Qty. 6	H4	Qty. 4
 <b>Support Rod</b> RPFT250DS-SROD		 <b>Washer, 5/16" Black</b> RPFT-5/16WASH		 <b>Nut, 1/4" x 1/2"</b> RPFT250DS-NUT		 <b>Screw, 1 3/4"</b> RPFT250DS-1-3/4	
H5	Qty. 24	H6	Qty. 18	H7	Qty. 8	H8	Qty. 26
 <b>Bolt, 5/16" x 1 3/4"</b> RPFT250DS-BOLT		 <b>Screw, M4 x 1/2"</b> RPFT-M4SCREW		 <b>Screw, 1"</b> RPFT-1"SCREW		 <b>Bolt, 5/32" x 1-1/8"</b> RPFT-5/32BOLT	
H9	Qty. 26	H10		Qty. 8			
 <b>5/32" Locking Nut</b> RPFT-5/32NUT		 <b>Screw, 3/4"</b> RPFT-3/4SCREW					

**ACCESSORY PARTS**

A1	Qty. 2	A2	Qty. 1
 <b>Sand Blasted Ball</b> RPFT-BALL		 <b>5mm Allen Wrench</b> RPFT-5MMTOOL	

## PARTS IDENTIFIER

### ASSEMBLY PARTS

P1	Qty. 2	P2	Qty. 2	P3	Qty. 1	P4	Qty. 4
 <b>Side Panel</b> RPFT250DS-SPANL		 <b>End Panel</b> RPFT250DS-EPANL		 <b>Play Field</b> RPFT250DS-FIELD		 <b>Leg</b> RPFT250DS-LEG	
P5	Qty. 3	P6	Qty. 8	P7	Qty. 8	P8	Qty. 2
 <b>Support Brace</b> RPFT250DS-BRACE		 <b>Handle</b> RPFT250DS-HANDL		 <b>Rod Cap</b> RPFT-RODCAP		 <b>Ball Entry Cup</b> RPFT250DS-ENTRY	
P9	Qty. 2	P10	Qty. 2	P11	Qty. 2	P12	Qty. 2
 <b>Ball Catcher</b> RPFT250DS-CATCH		 <b>Goal</b> RPFT250DS-GOAL		 <b>Ball Runner</b> RPFT250DS-RUN		 <b>Slide Scorer</b> RPFT250DS-SCORE	
P13	Qty. 2	P14	Qty. 4	P15	Qty. 2	P16	Qty. 16
 <b>5 Player Rod</b> RPFT250DS-5ROD		 <b>3 Player Rod</b> RPFT250DS-3ROD		 <b>2 Player Rod</b> RPFT250DS-2ROD		 <b>Rubber Rod Bumper</b> RPFT-BUMPER	
P17	Qty. 16	P18	Qty. 13	P19	Qty. 13	P20	Qty. 16
 <b>Plastic Washer</b> RPFT-PLWASHER		 <b>Away Men</b> RPFT250DS-AWAY		 <b>Home Men</b> RPFT250DS-HOME		 <b>Rod Bushing</b> RPFT250DS-BUSH	
P21	Qty. 2	P22	Qty. 4	P23	Qty. 2		
 <b>Cup Holder</b> RPFT250DS-CUP		 <b>Leg Levelers</b> RPFT250DS-LEV		 <b>Support Beam</b> RPFT250DS-BEAM			

## IMPORTANT!

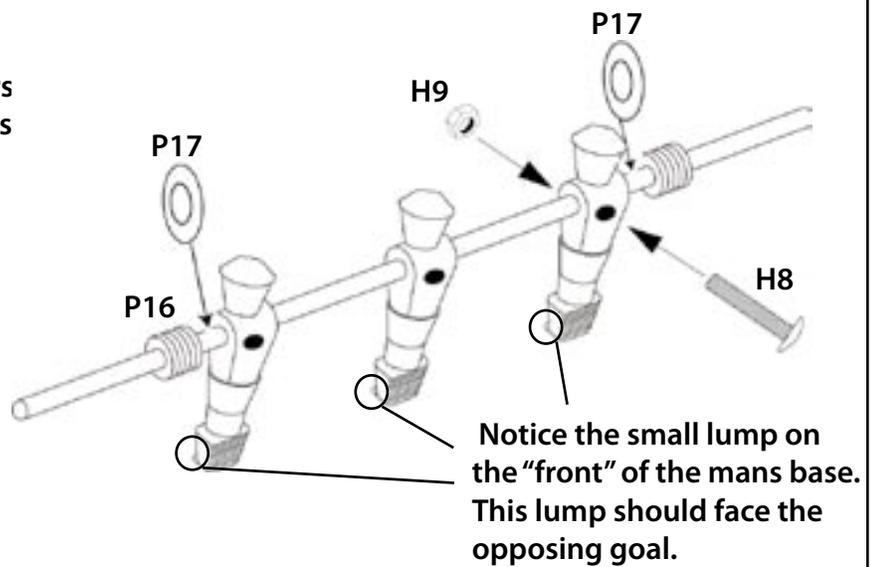
### REMEMBER:

You are working up-side-down. All of the home team must face one direction and the away team must face the other direction. All home team handles will go on one side, and all the away team handles will go on the other side. The handle ends are the ends of the rods with holes approximately 1/2" from the end of the rod.

### STEP 1.

Insert the rods through the sides of the players as shown here in Figure 1a. Apply Washers (P17) between Bushings (P16) and the men as shown here.

(Note: Figure 1a. shows Rod (P14) with three home players being applied using Bolt (H8) and Locking Nut (H9). Head of Bolt (H8) should be facing defending goal.)



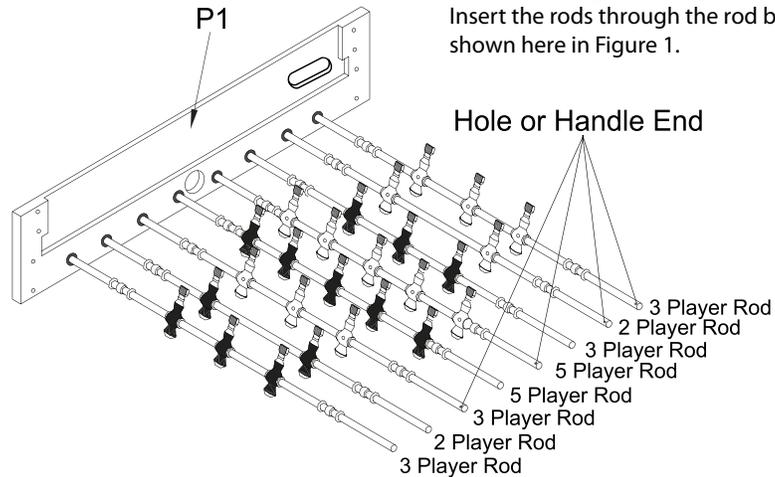
**Figure 1a.**

## ASSEMBLY

1. Find a clean, level place to begin the assembly of your game table. We recommend building the table on the box top to protect the parts during assembly.

2. Place one side panel **P1** up-side-down with the finished side facing out as shown in Figure 1. The ball entry hole will be closest to the floor. To ease assembly, push the rubber bushings on the rods up against the men. Insert the rods through the rod bushing in one side as shown here in Figure 1.

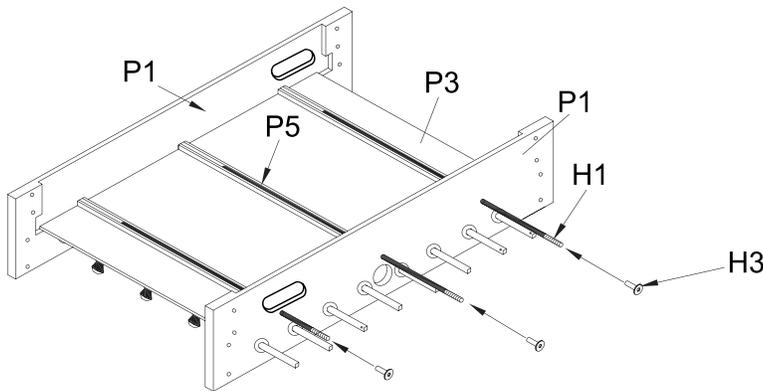
**Figure 1**



3. Align the rods as shown in **FIGURE 1**. Choose one team to be color # 1 and one team to be color # 2. The handle end of the rod has a hole close to the end of the rod. There will be four handles (one team) on each side of the table. Remember, the goalie rod is always in your left hand when the table is in the upright position and you are working upside down so it will be opposite during assembly.

4. Once you are sure you have the players set up correctly, slide the other side panel **P1** on the other end of the rods as shown.
5. Set the playfield **P3** onto the assembly with the graphics facing down. Insert the playfield into the groves on the side panels.
6. Place the playfield support braces **P5** on the bottom of the playfield as shown in **FIGURE 2**. Slide the playfield support rods **H1** through the side panel and the groove in the support braces. Secure with finishing nut **H3**.

**Figure 2**



***DO NOT TIGHTEN AT THIS TIME!***

7. Attach the two end panels **P2** as shown in **FIGURE 3** using bolts **H5** and washers **H2**. Remember to start all bolts by hand first before you tighten anything.

**MAKING SURE END PANELS ARE STRAIGHT  
TIGHTEN ALL HARDWARE AT THIS TIME.  
DO NOT OVER TIGHTEN.**

8. Center the playfield and secure to the end panels using screws **H7**.

**Figure 3**

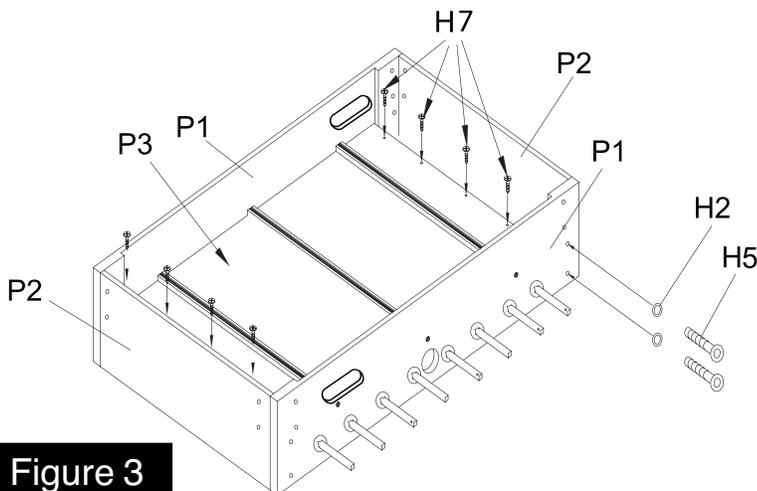
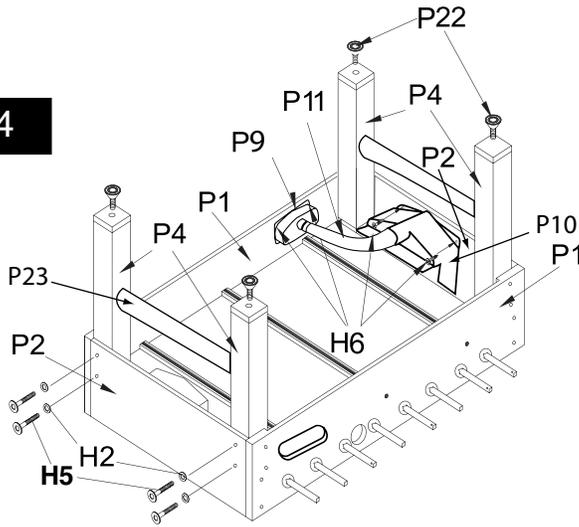


Figure 4



- Attach legs as shown in **FIGURE 4** using bolts **H5** and washers **H2**. Attach Support Beam **P23** to legs before tightening leg bolts. Remember to start all bolts by hand before you tighten the legs.

**TIGHTEN ALL LEG HARDWARE AT THIS TIME. DO NOT OVER TIGHTEN.**

- Attach the Goal **P10** to the end panels with screws **H6**. Center the box over the opening in the end panel **P2** as shown in **FIGURE 4**.
- Attach Ball runner **P11** ends to goals and ball catchers.
- Screw one leg leveler **P22** into the bottom of each leg.

## WARNING:

**THIS STEP REQUIRES TWO OR MORE ADULTS.**

Very carefully turn the table over and set it on its legs.  
Be careful, the table is very heavy and the rods will slide.  
Do not lift the table by holding onto the rods.

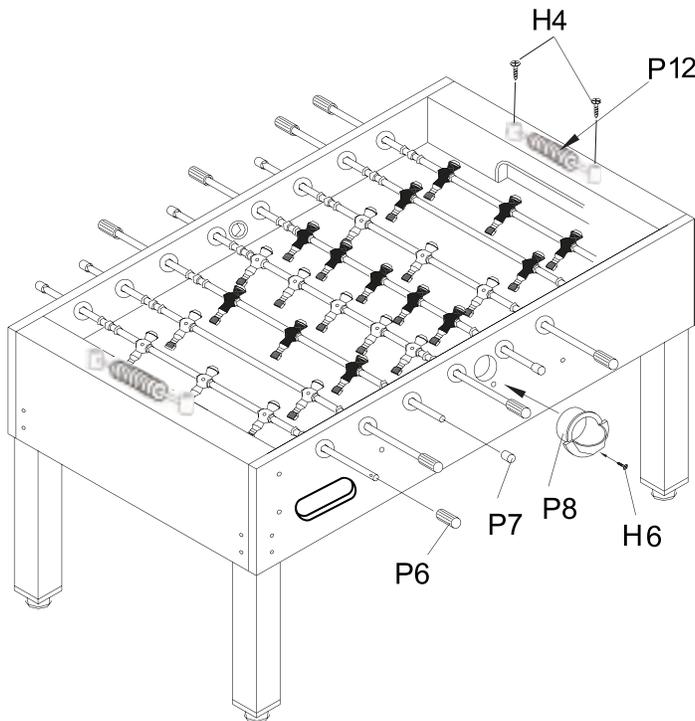


Figure 5

- Attach the ball entry cups **P8** to the side panels with screws **H7** as shown in **FIGURE 5**.
- Slide the Handles **P6** onto the end of the rod with the hole close to the end. Secure each Handle **P6** using Screws **H10**. Slide the rubber end caps **P7** on the other ends of the rods.
- Attach the Slide scorers **P12** to the top of the end panels with screws **H6** as shown in **FIGURE 5**.
- Leg leveler bolts are 1-1/4" long, which allows the table to safely be raised or lowered 1/2". With levelers screwed in completely, make one full revolution to each leg leveler, then make final leveling adjustments from there.
- (Optional) With a level resting on the play surface, and parallel to bars, check both ends of the table play surface and make adjustments to leg levelers as needed. Repeat process with leveler in perpendicular direction to bars.

**PARTS RE-ORDER FORM****FT250DS Soccer Table**Send this form along with your  
check or money order payable to:**DMI SPORTS**375 Commerce Drive  
Fort Washington, PA 19034  
[www.dmisports.com](http://www.dmisports.com)

DATE: \_\_\_\_\_

NAME: \_\_\_\_\_

ADDRESS: \_\_\_\_\_ PHONE: \_\_\_\_\_

CITY: \_\_\_\_\_ STATE: \_\_\_\_\_ ZIP CODE: \_\_\_\_\_

REF	QTY	PART #	DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
H1		RPFT250DS-SROD	Support Rod (ea.)	15.00	
H2		RPFT-5/16WASH	5/16" Black Washer (ea.)	.25	
H3		RPFT250DS-NUT	Nut, 1/4" x 1/2" (ea.)	.75	
H4		RPFT250DS-1-3/4	1 3/4" Screw (ea.)	.25	
H5		RPFT250DS-BOLT	Bolt, 5/16" x 1-3/4" (ea.)	.50	
H6		RPFT-M4SCREW	Screw, M4 x 1/2" (ea.)	.25	
H7		RPFT-1"SCREW	1" Screw (ea.)	.25	
H8		RPFT-5/32BOLT	Bolt, 5/32" x 1-1/8" (ea.)	.25	
H9		RPFT-5/32NUT	5/32" Locking Nut (ea.)	.25	
H10		RPFT-3/4SCREW	3/4" Screw (ea.)	.25	
A1		RPFT-BALL	Sand Blasted Ball (ea.)	2.50	
A2		RPFT-5MMTOOL	5mm Allen Wrench (ea.)	1.00	
P1		RPFT250DS-SPANL	Side Panel (ea.)	40.00	
P2		RPFT250DS-EPANL	End Panel (ea.)	30.00	
P3		RPFT250DS-FIELD	Playing Field (ea.)	25.00	
P4		RPFT250DS-LEG	Leg (ea.)	10.00	
P5		RPFT250DS-BRACE	Support Brace (ea.)	5.00	
P6		RPFT250DS-HANDL	Handle (ea.)	1.00	
P7		RPFT-RODCAP	Rod Cap (ea.)	.50	
P8		RPFT250DS-ENTRY	Ball Entry Cup (ea.)	3.00	
P9		RPFT250DS-CATCH	Ball Cather (ea.)	9.00	
P10		RPFT250DS-GOAL	Goal (ea.)	9.00	
P11		RPFT250DS-RUN	Ball Runner (ea.)	4.00	
P12		RPFT250DS-SCORE	Slide Scorer (ea.)	7.00	
P13		RPFT250DS-5ROD	5 Player Rod (ea.)	16.00	
P14		RPFT250DS-3ROD	3 Player Rod (ea.)	16.00	
P15		RPFT250DS-2ROD	2 Player Rod (ea.)	16.00	
P16		RPFT-BUMPER	Rubber Rod Bumper (ea.)	.50	
P17		RPFT-PLWASHER	Plastic Washer (ea.)	.50	
P18		RPFT250DS-AWAY	Away Player (ea.)	.50	
P19		RPFT250DS-HOME	Home Player (ea.)	.50	
P20		RPFT250DS-BUSH	Rod Bushing (ea.)	2.00	
P21		RPFT250DS-CUP	Cup Holder (ea.)	5.00	
P22		RPFT250DS-LEV	Leg Levelers (ea.)	5.00	
P23		RPFT250DS-BEAM	Metal Support Beam (ea.)	9.00	

**SHIPPING AND HANDLING:****Subtotal:****Up to \$15.00 add \$2.00 for S&H****PA Residents Add 6% State Sales Tax:****Over \$15.00 add \$8.00 for S&H****Shipping and Handling Charges:****Console add \$5.00 for S&H****TOTAL:**