



Congratulations on the purchase of your new DMI Sports Soccer table. Our products are designed and manufactured to give you years of game playing enjoyment.

*KEEP BOX AND PACKING MATERIAL UNTIL TABLE HAS BEEN COMPLETELY ASSEMBLED.*

*ALL DAMAGE MUST BE REPORTED TO DMI WITHIN TEN DAYS OF RECEIPT.*

*If you have any problems with your new product,*

**PLEASE DO NOT RETURN IT TO THE STORE.**

Please contact us:

**1.800.399.4402**

**FAX: 215.283.9573**

Please have your model number when inquiring about parts.

Or write to:

DMI Sports

Customer Service

375 Commerce Drive

Fort Washington PA, 19034

Please visit our web site at:

**[www.dmisports.com](http://www.dmisports.com)**

When contacting DMI Sports, please provide your model number and item number (if applicable) if requesting a replacement part. Item numbers can be found inside this owners manual.

Your Model Number **FT500GF**

**Your model number is also located on the original carton. These instructions are also available online at: [www.dmisports.com](http://www.dmisports.com).**

# IMPORTANT!

**Please Keep Your Instructions!** (You will need your Model number should you need to contact us.) Before attempting assembly, please read through this instruction book to familiarize yourself with all the parts and assembly steps. We recommend that two adults assemble this table. Please refer to the Parts Identifier on the following page and be sure that all parts have been included. Although extremely rare, occasionally a part may be missing. If you are missing a part, or if you have any questions, please call our customer service department at 1.800.399.4402 Mon-Fri between the hours of 9:00am and 5:00pm E.S.T; or you can reach us at: [www.dmisports.com](http://www.dmisports.com).

Do not return the game to the store. Please contact us first at: 1.800.399.4402 or on our website at: [www.dmisports.com](http://www.dmisports.com).

## TWO ADULTS ARE REQUIRED TO ASSEMBLE THIS SOCCER TABLE

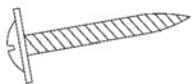


**TOOLS REQUIRED FOR ASSEMBLY:**

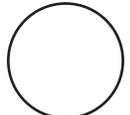
- Phillips Head Screw driver- **Not Included**
- Level recommended- **Not Included**
- Allen Wrench - **Included**

**PARTS IDENTIFIER**

**HARDWARE PARTS**

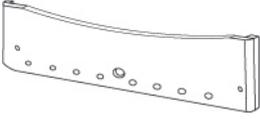
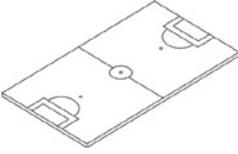
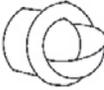
H1	Qty. 4	H2	Qty. 4	H3	Qty. 22	H4	Qty. 16	H5	Qty. 16
 <b>5/16" x 2.5" Bolt</b> RPFT500GF-HKIT		 <b>5/16" Washer</b> RPFT500GF-HKIT		 <b>F4 x 1" Screw</b> RPFT500GF-HKIT		 <b>3/8" x 1.5" Bolt</b> RPFT500GF-HKIT		 <b>3/8" Washer</b> RPFT500GF-HKIT	
H6	Qty. 6	H7	Qty. 26	H8	Qty. 8	H9	Qty. 26	H10	Qty. 8
 <b>1/2" Screw</b> RPFT500GF-HKIT		 <b>Lock Nut</b> RPFT500GF-HKIT		 <b>T5 x 15MM Screw</b> RPFT500GF-HKIT		 <b>#8 x 1.375 Screw</b> RPFT500GF-HKIT		 <b>P4 x 1.5 Screw</b> RPFT500GF-HKIT	

**ACCESSORY PARTS**

A1	Qty. 2	A2	Qty. 1
 <b>Sand Blasted Ball</b> RPFT-BALL		 <b>5mm Allen Wrench</b> RPFT-5MMTOOL	

## PARTS IDENTIFIER

### ASSEMBLY PARTS

P1	Qty. 1	P2	Qty. 1	P3	Qty. 2	P4	Qty. 1
 <b>End Panel</b> RPFT500GF-EPANL		 <b>Scorer End Panel</b> RPFT500GF-EPNL2		 <b>Side Panel</b> RPFT500GF-SPANL		 <b>Play Field</b> RPFT500GF-FIELD	
P5	Qty. 1	P6	Qty. 4	P7	Qty. 2	P8	Qty. 2
 <b>Goal Flex 80 Console</b> RPGF80-CONSOLE		 <b>Leg</b> RPFT500GF-LEG		 <b>Left End Ramp</b> RPFT500GF-LRAMP		 <b>Right End Ramp</b> RPFT500GF-RRAMP	
P9	Qty. 2	P10	Qty. 4	P11	Qty. 2	P12	Qty. 16
 <b>Side Ramp</b> RPFT500GF-SRAMP		 <b>Leg Levelers</b> RPFT500GF-LEV		 <b>Ball Entry</b> RPFT500GF-ENTRY		 <b>Bumper</b> RPFT-BUMPER	
P13	Qty. 16	P14	Qty. 16	P15	Qty. 8	P16	Qty. 8
 <b>Steel Washer</b> RPFT500GF-SWASH		 <b>Plastic Washer</b> RPFT500GF-PWASH		 <b>Wooden Handle</b> RPFT500GF-HANDL		 <b>Rod End Cap</b> RPFT500GF-CAP	
P17	Qty. 2	P18	Qty. 2	P19	Qty. 4	P20	Qty. 12
 <b>5 Player Rod</b> RPFT500GF-5ROD		 <b>2 Player Rod</b> RPFT500GF-2ROD		 <b>Three Player Rod</b> RPFT500GF-3ROD		 <b>Away Player</b> RPFT500GF-AWAY	
P21	Qty. 12	P22	Qty. 2				
 <b>Home Player</b> RPFT500GF-HOME		 <b>Cup Holder</b> RPFT500-CUPHOLD					

## ASSEMBLY

**Note:** Please assemble cabinet on packing material. Hard floors may damage the panels and carpeting may get caught between panels while the table is being assembled.

### STEP 1.

Start by assembling the table frame. Secure the Side Panels (P3) to the End Panel (P1) using Bolt (H1), Washer (H2) and Screw (H10). Once you have secured End panel (P1) to the Side panels, place the Playing Field (P4), playing surface facing down, between the three panels carefully slot the play surface into the channel on the Goal Flex™ goal housing. It is critical that the play surface is fitted snugly in the housing so that everything fits properly. Once the play surface is secured within three sides of cabinet Scorer End Panel (P2) can be installed with careful attention to fitting the play surface into Goal Flex™ housing channel.

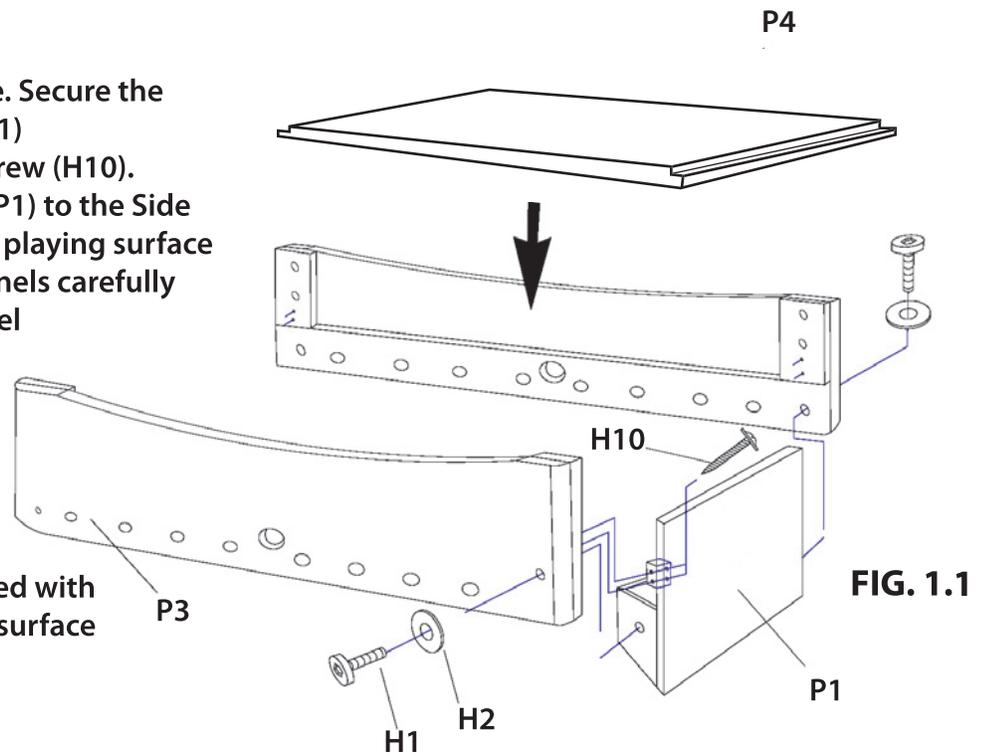


FIG. 1.1

### STEP 2.

Once the End and Side panels are assembled and the Playing Field is in place, secure the playing field using Screws (H3). Be sure to insert screws straight down so as not to damage the Playing field.

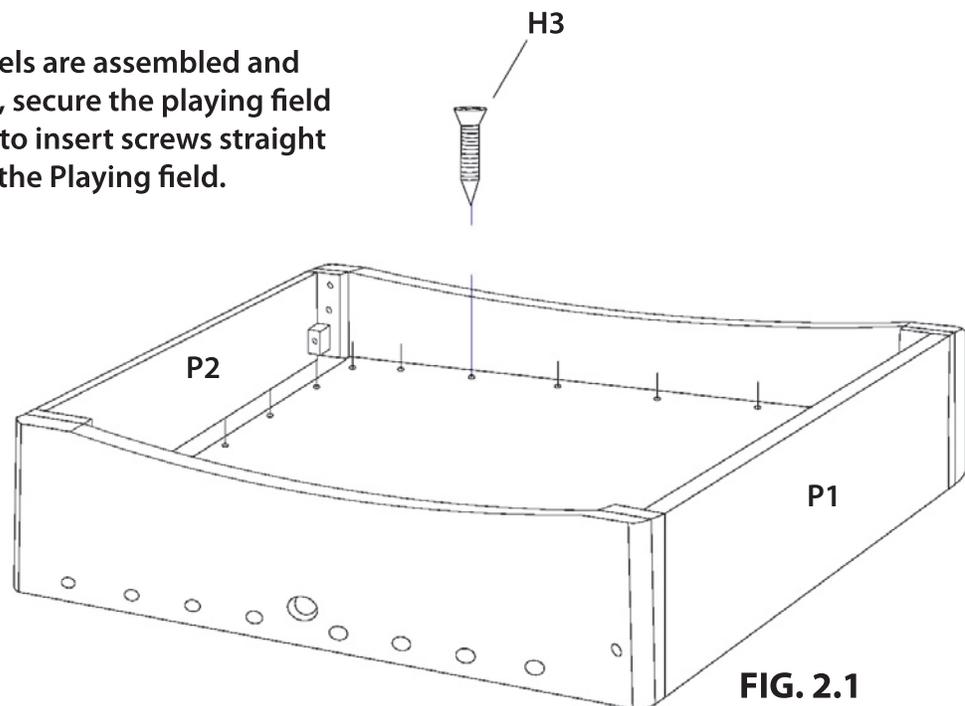


FIG. 2.1

## ASSEMBLY

### STEP 3.

With the table remaining the up-side-down position attach the legs to the frame assembly using Bolts (H4) and Washers (H5) as shown in Figure 3.1. Once all of the legs are attached and firmly secured attach the Leg levelers (P10).

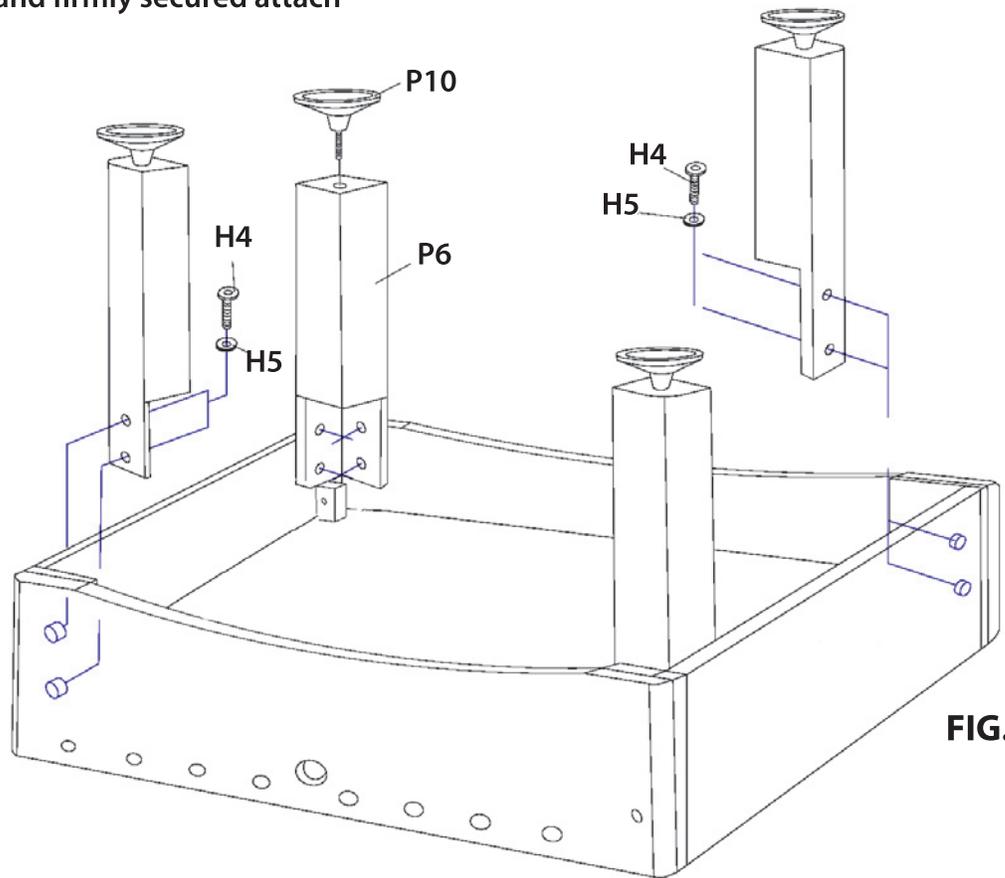


FIG. 3.1

### STEP 4.

With at least two adults, carefully turn the table over onto the leg levelers. Each End Ramp (P7-P9) has an adhesive side, on which you will apply to the edges of the Playing Field (P4). Simply peel and remove the protective layer from the underside of each End Ramp and place them in the designated location as illustrated in Figure 4.1.

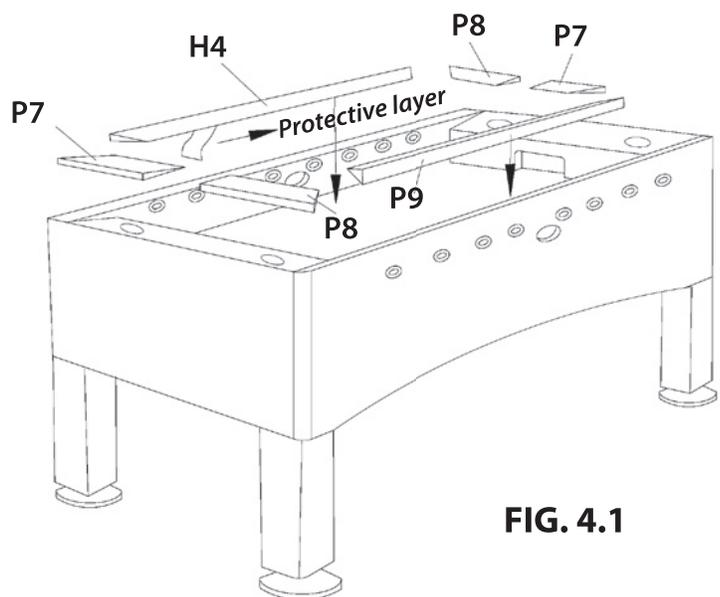


FIG. 4.1

## ASSEMBLY

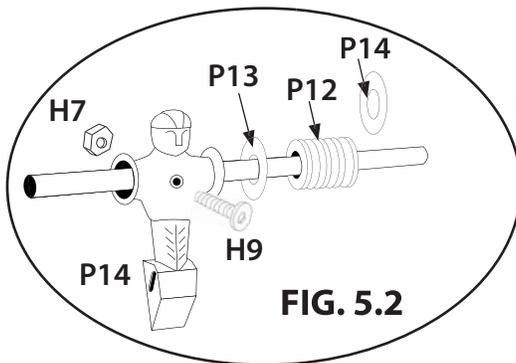
### STEP 5.

Now you can assemble the Player Rods (P17-P19). First slide the end of the player rod without the hole on the end, through one side of the Side Panel (P3) hole. Add a Plastic Washer (P14), Bumper (P12), Steel Washer (P13), Home or Away Men (P21) or (P22), (depending on which rod you are assembling) another steel washer, bumper and plastic washer before continuing the rod through the opposite side of the side panel. Secure the men in place with Bolt (H9) and Nut (H7) as shown in Figure 5.2. Apply the Handle (P15) to the end of the player rod with the hole through it using Screw (H8). If done correctly, while standing in playing position, your men should be facing your right.

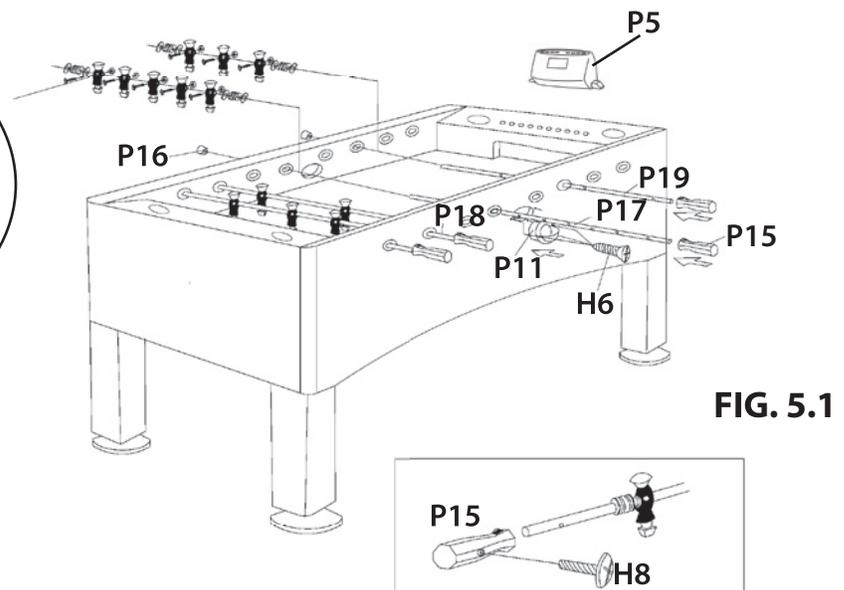
Continue this step for all of the Player rods in the following order:

Offensive 3 player rod, Offensive 2 player rod, Defensive 3 player rod, Offensive 5 player rod, Defensive 5 player rod, Offensive 3 player rod, Defensive 2 player rod, Defensive 3 player rod

Once the rods are assembled correctly, add the Cup holders (P22).



Notice the face on the "front" of the men. This side should face the opposing goal.



### STEP 5.

Connecting the Console:

Run the goal rail wires up through the pre-drilled hole and connect the wires to the console wires. Now attach the Goal Flex console (P5) to the Scorer End Panel (P2) using Screw (H4).

**PARTS RE-ORDER FORM****FT500GF Soccer Table**Send this form along with your  
check or money order payable to:**DMI SPORTS**375 Commerce Drive  
Fort Washington, PA 19034  
[www.dmisports.com](http://www.dmisports.com)

DATE: \_\_\_\_\_

NAME: \_\_\_\_\_

ADDRESS: \_\_\_\_\_ PHONE: \_\_\_\_\_

CITY: \_\_\_\_\_ STATE: \_\_\_\_\_ ZIP CODE: \_\_\_\_\_

REF	QTY	PART #	DESCRIPTION	UNIT PRICE	TOTAL AMOUNT
H1	4	RPFT500GF-HKIT	5/16" x 2-1/2" Bolt (ea.)	.75	
H2	4	RPFT500GF-HKIT	5/16" Black Washer (ea.)	.25	
H3	24	RPFT500GF-HKIT	F4 x 1" Screw (ea.)	.75	
H4	16	RPFT500GF-HKIT	3/8" X 1.5" Bolt (ea.)	.25	
H5	16	RPFT500GF-HKIT	3/8" Washer (ea.)	.50	
H6	6	RPFT500GF-HKIT	1/2" Screw (ea.)	.25	
H7	26	RPFT500GF-HKIT	Lock Nut (ea.)	.25	
H8	8	RPFT500GF-HKIT	T5 x 15MM Screw (ea.)	.25	
H9	26	RPFT500GF-HKIT	#8 x 1.375" Screw (ea.)	.25	
H10	12	RPFT500GF-HKIT	P4 x 1.5" Screw (ea.)	.25	
A1	2	RPFT-BALL	Sand Blasted Ball (ea.)	2.50	
A2	1	RPFT-5MMTOOL	5mm Allen Wrench (ea.)	1.00	
P1	1	RPFT500GF-EPANL	End Panel (ea.)	49.00	
P2	1	RPFT500GF-EPNL2	Scorer End Panel (ea.)	49.00	
P3	2	RPFT500GF-SPANL	Side Panel (ea.)	30.00	
P4	1	RPFT500GF-FIELD	Playing Field (ea.)	25.00	
P5	2	RPGF80-CONSOLE	Goal Flex™ 80 Console (ea.)	59.00	
P6	4	RPFT500GF-LEG	Leg (ea.)	5.00	
P7	2	RPFT500GF-LRAMP	Left End Ramp (ea.)	1.00	
P8	2	RPFT500GF-RRAMP	Right End Ramp (ea.)	.50	
P9	2	RPFT500GF-SRAMP	Side Ramp (ea.)	3.00	
P10	4	RPFT500GF-LEV	Leg Leveler (ea.)	5.00	
P11	2	RPFT500GF-ENTRY	Ball Entry Cup (ea.)	3.00	
P12	16	RPFT500GF-BUMPER	Rubber Rod Bumper (ea.)	1.00	
P13	16	RPFT500GF-SWASH	Steel Washer (ea.)	1.00	
P14	16	RPFT500GF-PWASH	Plastic Washer (ea.)	1.00	
P15	8	RPFT500GF-HANDL	Handle (ea.)	1.00	
P16	8	RPFT500GF-CAP	Rod Cap (ea.)	.50	
P17	2	RPFT500GF-5ROD	5 Player Rod (ea.)	5.00	
P18	2	RPFT500GF-2ROD	2 Player Rod (ea.)	5.00	
P19	4	RPFT500GF-3ROD	3 Player Rod (ea.)	5.00	
P20	12	RPFT500GF-AWAY	Away Player (ea.)	5.00	
P21	12	RPFT500GF-HOME	Home Player (ea.)	2.00	
P22	2	RPFT500GF-CUPHOLD	Cup Holder (ea.)	3.00	

<b>SHIPPING AND HANDLING:</b>	<b>Subtotal:</b>	
<b>Up to \$15.00 add \$2.00 for S&amp;H</b>	<b>PA Residents Add 6% State Sales Tax:</b>	
<b>Over \$15.00 add \$8.00 for S&amp;H</b>	<b>Shipping and Handling Charges:</b>	
<b>Console add \$5.00 for S&amp;H</b>	<b>TOTAL:</b>	